

**FEATURES:**

- semi-gloss finish
- 2 ounce bar
- formulated to give greater water repellency
- designed for lathe or buffer application
- see #15140 for high gloss bar also available
- non-toxic
- no volatile organic compounds
- contains synthetic waxes and an inert polishing compound

**APPLICATION:**

This finish is designed specifically for applying to wood pens or other turnings as they spin on the lathe.

**SPECIFICATION:**

2 ounce bar  
tan color

**INSTRUCTIONS:****Lathe Application:**

Sand the pen to at least 400, preferably 600 grit, the finer you sand, the more glossy the finish will be. As the pen revolves on the lathe, hold the block of HUT to one end of the rotating surface and move it slowly to the other end, leaving a thin coat on the surface. The lathe should be rotating as rapidly as safety permits, preferably in excess of 2500 RPM on small turnings. Hold a crumpled piece of cloth or paper towel tightly to the turning. It is essential that you apply enough pressure to generate heat. HUT PPP works best when it is melted into the surface by the heat of friction. When your towel has picked up the excess finish, apply a clean portion of the towel to the surface and bring your turning to a satin gloss. Your finish is final and ready to use or if you desire you may proceed to the next step for a high gloss finish. Use a clean cloth for each step.

**Buffer Application:**

Sand the pen to a least 400 grit, preferably 600 grit, the finer you sand, the more glossy the finish will be. Apply HUT PPP to a rotating 6" buffing wheel by holding the HUT against the wheel. Don't overload the buffing wheel. A little goes a long way. Best results are from buffers rotating at 3400 RPM. Hold you piece to be polished to the rotating buffing wheel and move it over the wheel until you have completely covered the surface. Apply enough pressure to generate heat. This causes the hard waxes to flow, penetrating the wood and giving you an instant finish. Your finish is final and ready to use or if you desire you may proceed to the next step for a high gloss finish. Use a clean buff for each step.