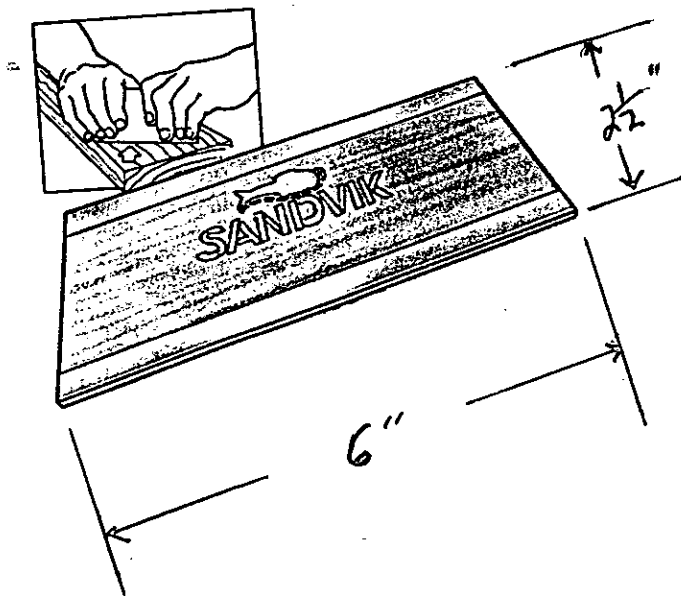


FEATURES:

- made of high grade tool steel
- made in Sweden by Sandvik
- measures 6" x 2-1/2"

APPLICATION:

This scraper is used for removing milling marks and final smoothing.

SPECIFICATIONS:**DIRECTIONS:**

For scrapers to function properly, that is to cut paper thin shavings, it is necessary to properly prepare the edge. The steps required are as follows:

1. Using a fine mill file, file in line along the edge to assure a straight square edge until all the imperfections are removed.
2. Using the edge of a fine aluminum oxide or arkansas stone, hone the edge to a mirror finish. Any burrs formed on the surface of the scraper should also be removed using the stone. Be sure to use plenty of honing oil for this operation.
3. To form the cutting burr on the edge, hold your scraper flat on your workbench with the edge protruding over the side or place in a vise. Hold your burnisher at an angle of about 10 ° and lightly stroke the edge by moving the burnisher in one direction from the corner of the scraper to the other corner. A small amount of honing oil on the edge aids this operation.

The scraper is now ready for use. It may be either pushed or pulled, although most cabinetmakers hold the scraper so that the blade is bowed and pull it towards them. Your scraper should be making paper thin shavings rather than sawdust. If your scraper is not working properly, remove whatever burr has been formed and re-bushish the edge.

It only takes a little practice, but the finish that one can obtain with a properly sharpened scraper is outstanding.

For more information on scrapers, we would suggest the Taunton Press book: Tage Frid Teaches Woodworking, Book 11