

# Corner Locking Drawer Router Bit Jig-it

## Instructions

Please note: This set-up JIG-IT is designed to give you a flush corner (see completed joint photo below) using a 3/4" drawer front and a 1/2" thick drawer side. For lipped, or larger overlaps on the drawer front beyond flush, adjust the fence back and make additional passes until the desired lip, or overlap, is achieved.

### Drawer Front Set-Up

**Step 1:** Set router bit height and fence position, using bit JIG-IT (Figure 1). JIG-IT is designed for 3/4" material.

**Step 2:** Rout drawer front with the inside face against the router table as shown in (Figure 2). Use push block and featherboard for accurate cutting. To increase lip from 3/8" move fence away from JIG-IT block. To decrease or remove the lip, move the fence over the bit to a position that creates a cut that is no more than the drawer side thickness.

### Drawer Side Set-up

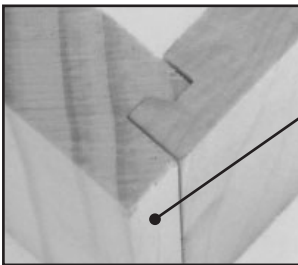
**Step 3:** Without moving the router bit, place JIG-IT block over bit as shown in (Figure 3) and slide fence into position.

**Step 4:** Rout drawer side with the inside face against the router table fence as shown in (Figure 4). Use push block and featherboard for accurate cutting.

**\*Never rout short pieces of stock.**

**WARNING**  
**KEEP HANDS CLEAR OF BIT.**  
**WEAR EYE PROTECTION AT ALL TIMES.**

### Completed Joint



Note: Drawer front lip can be increased.

Figure 1

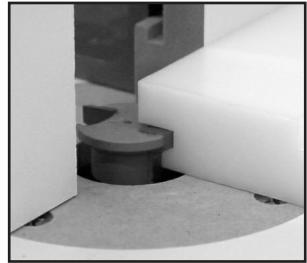


Figure 2

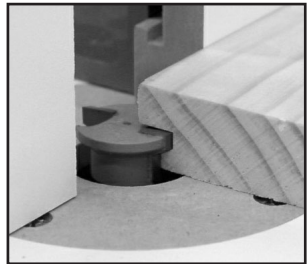


Figure 3

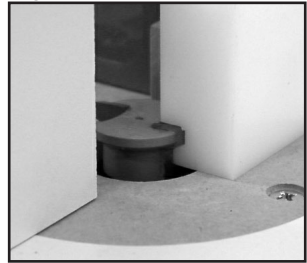
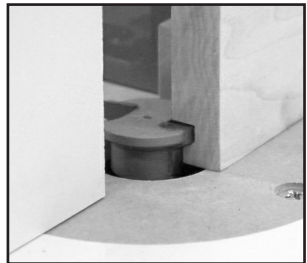


Figure 4



# ROCKLER®

WOODWORKING AND HARDWARE



Bit 22637  
Jig-it 53810

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