

FOR 14" DELTA - 99392
 FOR 12" SEARS - 99409
 FOR 14" IMPORTS - 99417
 (JET/GRIZZLY)
 FOR SEARS TILT TOP - 99425

FEATURES:

- made from a graphite impregnated phenolic laminate (a high tech, non-metallic composite material)
- contains three synthetic dry lubricants that lubricate the blade without making it oily
- increases the useful life of band saw blades by up to 2 to 3 times longer
- makes blades run cooler with less friction
- improves cutting performance and accuracy of blades
- reduces the chance of blade fatigue and damage to teeth
- are especially effective with 1/16" and 1/8" wide blades for tight radius work

APPLICATION:

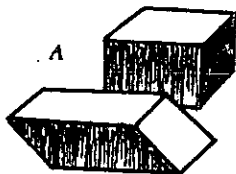
Replace the original metal guide blocks on your bandsaw with these Cool Blocks to extend the life of your blades while improving the blades performance.

SPECIFICATIONS:

99392

Series A for Delta 14" Bandsaws.

Contains: 3 guide blocks 1/2" x 1/2" x 3/4" and one guide block 1/2" x 3/8" x 1"



99409

Series B for Sears 12" Bandsaws

Contains: 4 guide blocks 3/8" x 3/8" x 3/4"



99417

Series F for Taiwanese 14" Bandsaws (Jet, Grizzly, etc.)

Contains: 4 guide blocks 1/2" x 1/2" x 3/4"



99425

Series K for Sears 12" Tilting Head Bandsaw

Contains: 4 guide blocks 3/8" x 3/8" x 1-1/16"



INSTALLATION:

No modification to your bandsaw is required. Just follow these simple directions:

1. Unplug your bandsaw
2. Loosen the screws or holder that hold the blade guide blocks in the blade guide of our saw.
3. Remove your blade guides and insert the new COOL BLOCKS.
4. Install your blade and adjust the COOL BLOCKS as usual. **Note:** You can usually set the COOL BLOCKS a little closer to the blade than with ordinary metal blocks.

Adjusting COOL BLOCKS for best performance:

1. Install and adjust the blade according to the manufacturer's instructions without the guide blocks or thrust bearing touching the blade.
2. Adjust the thrust bearing about .015" (1/64") behind the back of the blade.
3. Position the block holders so that the guide blocks are about .015" (1/64") behind the blade gullet. The distance between the gullet and the block should be the same as the distance between the blade back and the thrust bearing. (See step 2.)
4. Adjust the distance between the blade and the guide blocks. This distance should be between .003" and .005" which is roughly the thickness of a piece of paper. A dollar bill is .004" thick and will give you an accurate measurement. Fold the dollar bill over the back of the blade. Position the paper and the blade between the blocks. Gently move the two blocks together holding the two folds of paper and the blade between the blocks. Be careful not to deflect the blade to one side or another. Tighten the blocks and slide the paper out. If the paper doesn't slide the blocks are too close. After removing the paper you should see an equal amount of light on each side of the blade between the two blocks.

COOL BLOCKS is a registered trademark of the Garrett Wade Co.

