

Shop Stands

Mix and match a leg set and two stretcher sets with your top to create a custom-sized shop stand. Leg sets include four legs and all stand assembly hardware (carriage bolts, flange nuts, and levelers); stretcher sets include four stretchers.

- 1) Remove the top hex nut from the levelers; insert the levelers through the holes in the square bases of the legs, and then replace and secure the hex nuts on the levelers.
- 2) Install the first set of stretchers - attach one to the bottom set of square holes in each pair of legs, and another to the top set of square holes in each pair of legs. Be sure to orient the short lip on the stretcher toward the top.

Optionally, mount one pair of upper stretchers to the lower of the two top sets of square leg holes – but be sure to mount at least one set of top stretchers to the highest set of leg holes, to create a lip for securing your top to the stand.

Fasten the stretchers at each end with carriage bolts and flange nuts - insert each bolt through a square hole in the leg, then through a square hole in the stretcher; then secure with a nut.

- 3) Complete the stand by attaching the second set of stand stretchers to the remaining sides of the legs, in the same manner.
- 4) Re-check to ensure that **all** stretcher fasteners are secure.
- 5) Mount your top to the stand using appropriate screws or bolts through the pre-drilled holes in the lips of the top stretchers.
- 6) With the stand fully assembled, adjust each leg leveler for floor variations - loosen the top nut securing the leveler, thread the bottom leveler nut to the desired height, and then re-secure the top nut.

NOTE: when assembling the Rockler steel router table stand kits 68834 or 67604 for use with the Jessem Mast-R-Lift Excel phenolic table top, one of the 24" top stretchers **must** be installed in the lower of the two top sets of square holes on the legs, to allow clearance for the lift adjustment hardware.

