

Domino Drilling Instructions

Take extra safety precautions when working with small parts. Always use proper safety equipment and push sticks.

1. Cut your wood blank to the exact size of the acrylic templates.
2. Using the acrylic as a template, pre-drill holes in all four corners and attach template to blank with provided screws.
3. Machine all "spots" with the Domino Drilling Bit. Tip: To prevent blowout, start the bit before contacting the workpiece.
4. Using the provided V-notches and a sharp pencil, make V-marks on all 4 sides of the blank.
5. Remove the screws and the acrylic template.
6. Connect the V-mark points lengthwise and widthwise with a square. These lines define the final outline of each domino. The rest will be waste. Tip: To prevent chipout when using veneered stock, score the cut lines with a razor blade before cutting with your saw.
7. Cut off the two short ends of the blank (1st V-mark, approximately 1/2" from both ends).
8. Soften all 4 edges with a 1/16" Roundover Bit (91155).
9. Rip lengthwise along the two long lines.
10. Soften the sharp edges as before.
11. Rout the centerline of the dominoes with a V-Groove Bit (90869).
12. Cut out individual dominoes along the shorter lines.
13. Soften the remaining sharp edges of each domino.
14. Apply finish of your choice. Pre-veneered domino blanks (32853) are available as shown on front, or you can stain or paint the spots/tiles for any color combination you want.

