

Taper/Straight Line Jig Instructions

Set Up

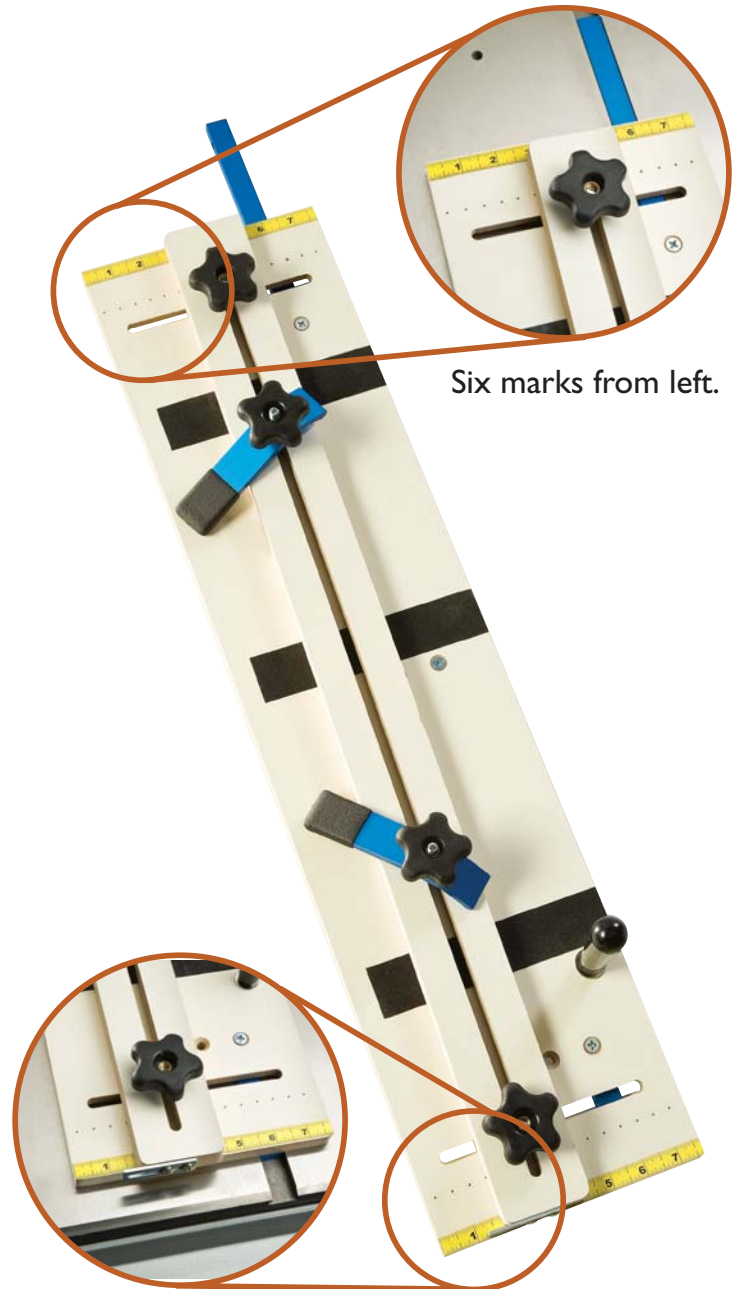
1. Attach the miter bar in whichever mounting holes will result in less stock removal during the initial zero-clearance cut. The jig is intended for use in the miter slot to the right of the blade.
2. Confirm that your saw blade is parallel with your saw's miter slot. If it is not, adjust it according to the manufacturer's guidelines.
3. Lower the blade and adjust the miter bar's nylon set screws so the jig slides freely in the miter track.
4. Raise the blade and cut the jig for zero-clearance operation.
5. Attach tape measures and adhesive strips.

Operation

Setting the Taper Angle: Use the indentations in both ends of the jig to adjust the angle in one-degree increments. Each indentation equals one degree. The image at right shows a 2° taper. To set taper by size, use the scales.

Straight-Line Ripping: To create a straight, clean edge on wider boards, remove the jig's miter bar and use your fence to set the desired width. Set the taper fence to equal positions on both sides, clamp the board and cut.

Note: Always clamp material securely to the jig! However, over-clamping will cause the fence to bow.



Four marks from left.