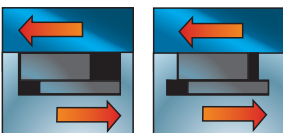


Sure-Loc™ Miter Gauge

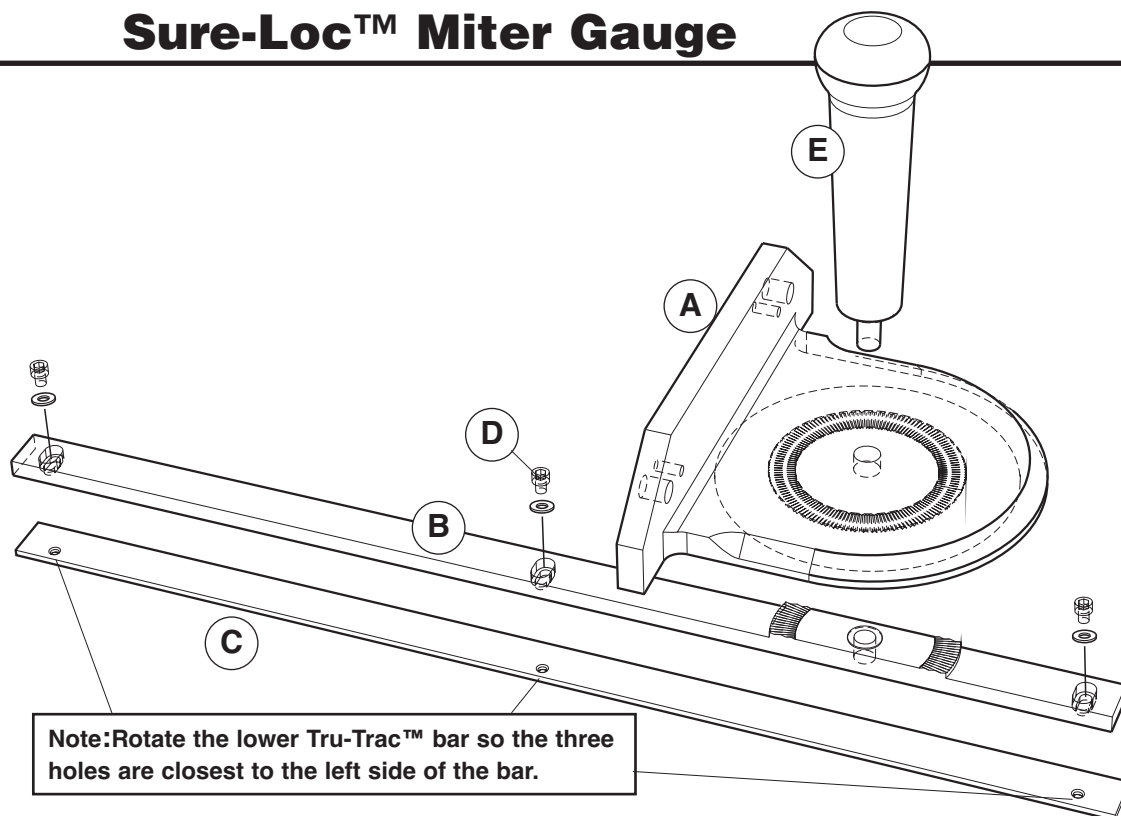
Tru-trac™ adjustment



The patented Tru-Trac gives you a "no-slop" fit in either T-tracks or standard tracks



The Tru-Trac™ miter bar produces a snug, no-slop ride along the entire length of the bar, in both T-tracks and standard tracks. You get constant support and great precision! Another Rockler innovation!



Note: Rotate the lower Tru-Trac™ bar so the three holes are closest to the left side of the bar.

Assembly Instructions:

1. Rotate the lower Tru-Trac™ bar so the three holes are closest to the left side of the bar. Then loosely assemble the upper and lower Tru-Trac™ miter gauge bars with the three 3/16" cap screws, three washers and allen wrench provided. Align both bars so they're flush along both edges.
2. Mount the Sure-Loc™ miter gauge head to the upper bar with the handle.
3. Place the Sure-Loc™ miter gauge in the miter slot and slide it toward the front of the saw so the Tru-Trac™ bar extends 1" beyond the front of the saw.
4. At the end of the bar, use your thumb and first finger to spread the two miter bars so the upper bar is tight against the left side of the miter slot, and the thin lower bar is tight against the right side of the miter slot. If you have a T-slot in your table, be sure the lower bar is in the T, and is tight against the right side of the T-slot.
5. Snug the front locking screw. (Do not fully tighten it at this time.)
6. Repeat Steps 3-5 for the opposite end of the bar, but this time fully tighten the locking screw on the back end of the bar.
7. Test the fit by sliding the bar in the miter slot. Expand or contract the width of the bar at the front as needed to achieve a smooth fit without any side-to-side play. Then tighten the front locking screw.
8. Finally, tighten the center locking screw.

Packing list

Qty.	
A 1	Sure-loc™ Miter Gauge Head
B 1	Upper miter gauge bar (with serrations)
C 1	Lower miter gauge bar (without serrations)
D 3	3/16" Locking Screws
E 1	Handle with 5/16-18 threaded bolt
F 1	Allen Wrench
G 3	Washers

To use the Sure-Loc™ Miter Gauge:

Mount the miter gauge in the saw and loosen the handle slightly until you can rotate the head while still feeling very light contact between the teeth on the head and the teeth on the Tru-Trac™ bar. Rotate the head to the angle needed, and tighten the handle to lock the head in place.

Note: If the slot in your tablesaw is not aligned parallel with your blade, the accuracy of the Sure-Loc™ miter gauge will be lost. See the instructions in your table saw owner's manual on how to align the table's miter slots with the blade. **THIS IS A CRITICAL SETUP FOR CUTTING ACCURATE MITERS. DON'T TAKE A SHORT CUT AND ASSUME YOUR SAW IS SET UP CORRECTLY.** Check it to be sure and make the necessary adjustments.

Attaching Auxiliary Fences:

For a standard wood fence, use panhead screws in the two small holes in the miter gauge face. To attach a sliding fence, use the 5/16" holes in the miter face for 1" T-bolts (#33965) and 1" knobs (#34121). The T-bolts ride in a T-slot cut into the back face of the wood fence, using our T-Slot Cutter #80961. T-bolts, knobs, and bit not included.

A 24" Miter Gauge Track with Flipstop is also available separately. It includes our new and improved aluminum fence with a MDF face that allows you to get close to the saw blade, and allows for zero clearance cutting. The floating flipstop allows you to square and cut your stock to length without resetting your stop.
#46952, \$49.99