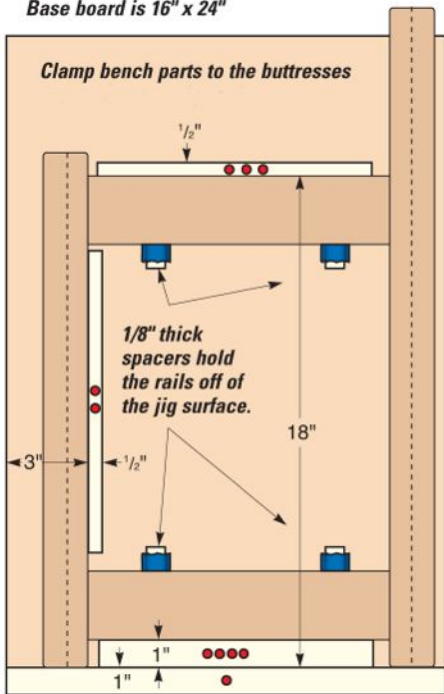


# Side Frame Jig

*Base board is 16" x 24"*

*Clamp bench parts to the buttresses*



*1/8" thick  
spacers hold  
the rails off of  
the jig surface.*

*Red dots 1 - 3 indicate fixed buttresses;  
4 red dots indicates a spacer.*