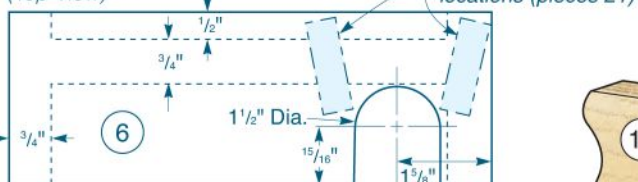


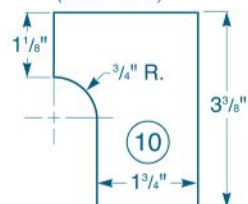
Large Upper Bracket Top

(Top View)



Bracket Braces

(Side View)



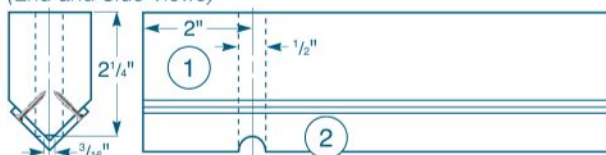
Small Upper Bracket Top

(Top View)



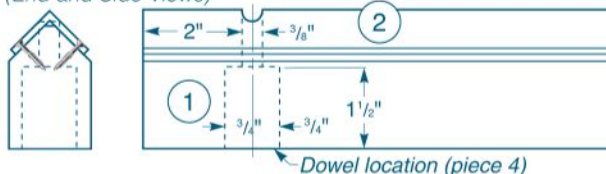
Press Bar

(End and Side Views)



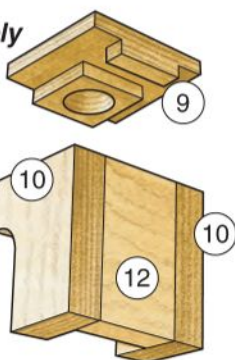
Platens

(End and Side Views)



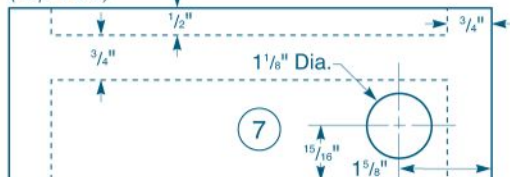
Small bracket assembly from underside

The smaller brackets (pieces 8, 9, 10 and 12) are machined and assembled similarly to the larger brackets (pieces 6, 7, 10 and 11).



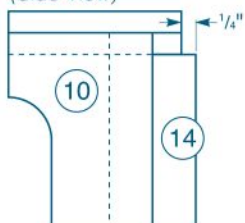
Large Lower Bracket Top

(Top View)



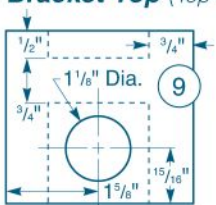
Bracket Assembly

(Side View)



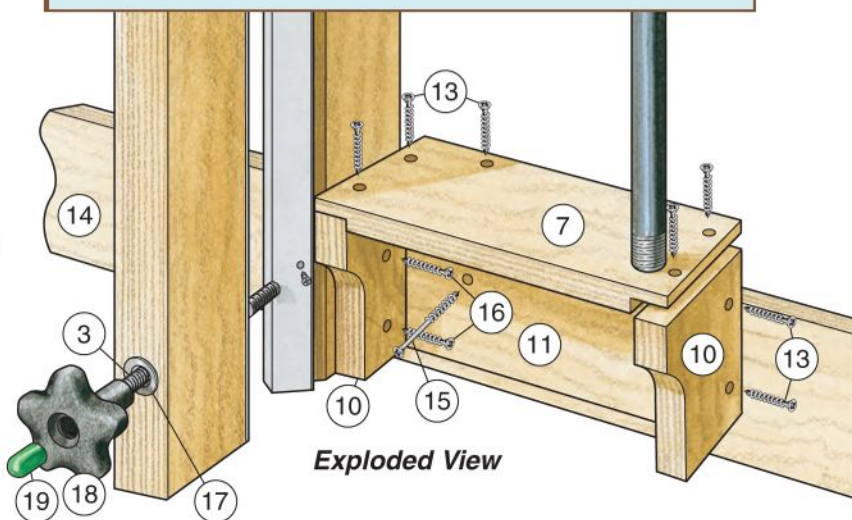
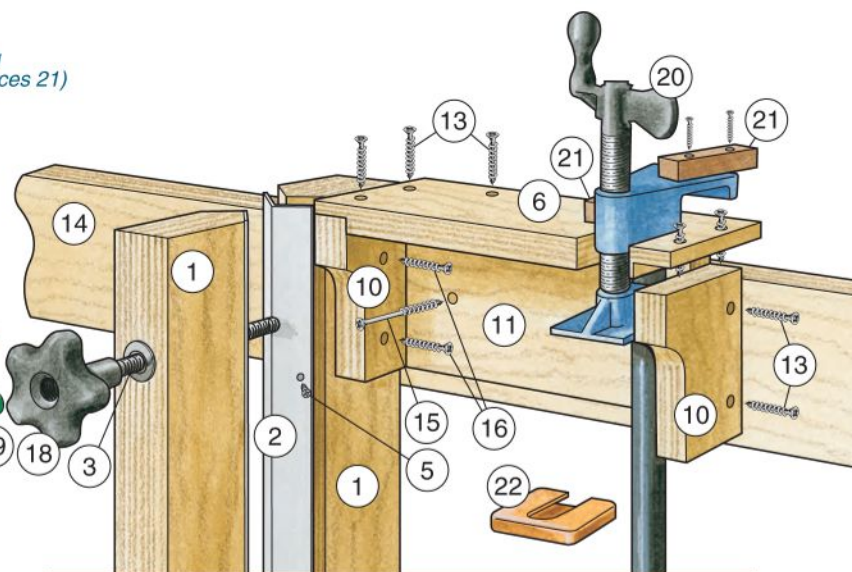
Small Lower Bracket Top

(Top View)



MATERIAL LIST

	T x W x L
1 Platens, Press Bars (8)	1 1/2" x 2 1/4" x 48"
2 Aluminum Angle (8)	1/8" x 1" x 48"
3 Carriage Bolts (8)	3/8"-16 x 7"
4 Hardwood Dowels (8)	1" Dia. x 1 1/4"
5 Panhead Screws (80)	#6 x 3/4"
6 Large Upper Bracket Tops (4)	3/4" x 3" x 8 3/8"
7 Large Lower Bracket Tops (4)	3/4" x 3" x 8 3/8"
8 Small Upper Bracket Top (1)	3/4" x 3" x 3 1/4"
9 Small Lower Bracket Top (1)	3/4" x 3" x 3 1/4"
10 Bracket Braces (20)	3/4" x 2 1/2" x 3 3/8"
11 Large Bracket Backs (8)	3/4" x 3 3/8" x 6 7/8"
12 Small Bracket Backs (2)	3/4" x 1 3/4" x 3 3/8"
13 Bracket Assembly Screws (80)	#6 x 1 1/4"
14 Mounting Rails (2)	3/4" x 3" x 63 1/4"
15 Mounting Rail Screws (12)	#10 x 3"
16 Bracket, Platen Screws (16)	#8 x 1 1/2"
17 Washers (8)	3/8" I.D.
18 Star Knobs (8)	3/8"-16
19 Plastic End Caps (8)	3/8" I.D.
20 Pipe Clamps (5)	3/4" Dia. x 48"
21 Pipe Clamp Mounting Lugs (10)	1 1/2" x 1 1/2" x Varies
22 Clamp Pads (10)	Optional



Exploded View