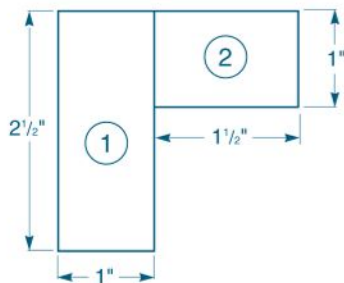


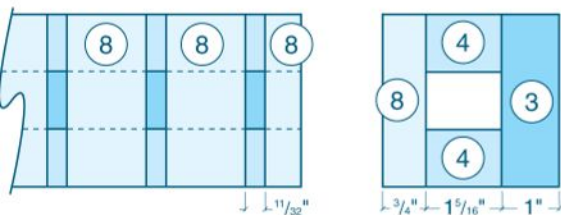
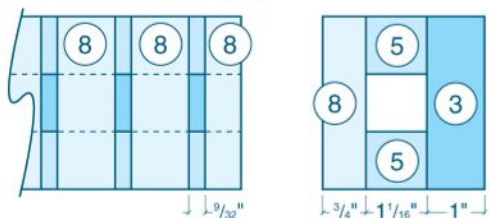
Upright Subassembly

(Top View)



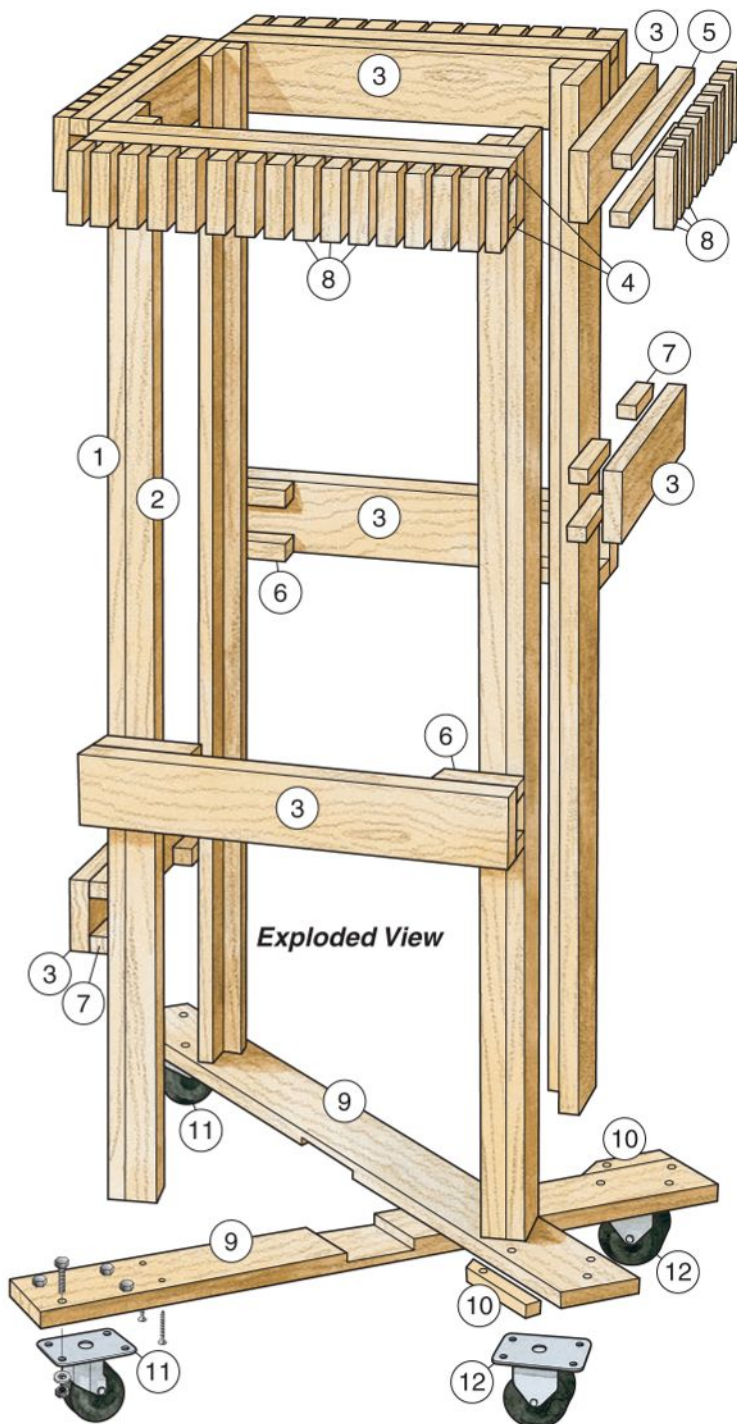
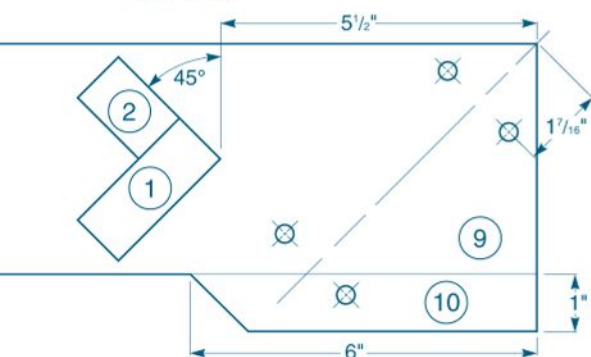
Clamp Bracket Subassembly

(Front and End View)



Base Subassembly

(Top View)



MATERIAL LIST *

	T x W x L		T x W x L
1 Wide Uprights (4)	1" x 2 1/2" x 46"	7 Kicker Rail Narrow Lands (8)	1" x 1 1/16" x 20 1/2"
2 Narrow Uprights (4)	1" x 1 1/2" x 46"	8 Clamp Spacers (Varies)	3/4" x Varies x 3"
3 Backboards (8)	1" x 3" x 20 1/2"	9 Base Crosspieces (2)	1" x 4" x 40"
4 Carrier Rail Wide Lands (4)	1" x 1 5/16" x 20 1/2"	10 Crosspiece Extensions (2)	1" x 1" x 6"
5 Carrier Rail Narrow Lands (4)	1" x 1 1/16" x 20 1/2"	11 Swivel Casters (2)	3" Dia.
6 Kicker Rail Wide Lands (8)	1" x 1 5/16" x 20 1/2"	12 Fixed Casters (2)	3" Dia.

*This Clamp Cart is designed to fit a specific set of clamps. Your clamps may require that you change several dimensions. Please consider this carefully before you begin to build a version for yourself.